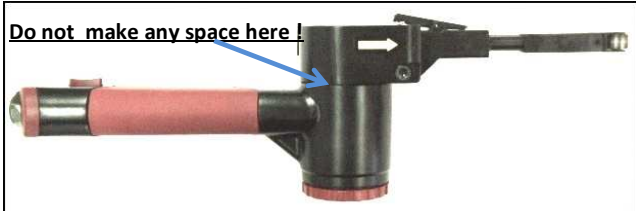


[INSTRUCTION MANUAL]

[U-110 BELT SANDER]

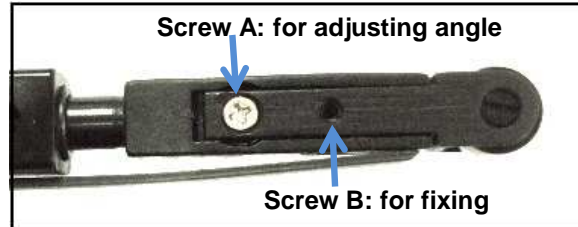


1) Adjust the angle of Arm



Loosen hex. nut (no.21) with hex. wrench, and adjust the angle of Arm. Firmly fix the nut, lest making any space between Guard Ass'y (no.13) and Housing (no.24).

3) Adjust the belt position

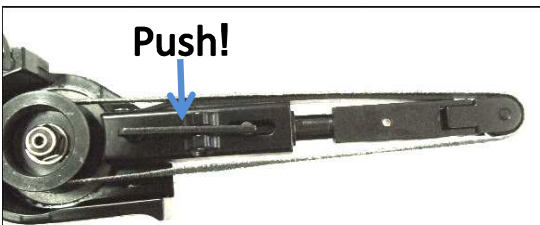
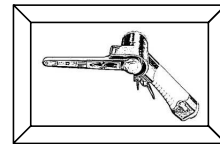


Adjust the angle by Screw A, and fix the position of Bracket (no.4) firmly, lest the bracket moves unstably.

2) Change the belt Always put on the belt first !



(1) Push the tip of the Arm with "Clink" sound, and then, change the belt.



(2) Put on the belt first, and push the Stopper (no.19), getting original position. to strain the belt.

[How to change the Idle Pulley Ass'y (no.1)]



Remove Idle Pulley Screw (no.3) with a slotted screwdriver, and change the pulley.

[WARNINGS]

- Use U-110 Belt Sander with air pressure under 0.6 Mpa.
- Wear suitable clothes and working shoes. Wear safety glasses and hearing protection. Wear dust mask, and gloves if necessary.
- Regular oil supply is essential to keep the good performance of the tools. Proper control of lubrication is required, in order to avoid parts burning, poor performance, and tool defectiveness.

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